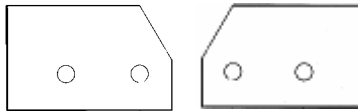


Gathering Chain Paddles Installation Instructions



1. Place two of the paddles on a vise with one paddle in a right hand position and one in a left hand position (See photo above).
2. Install and hammer two of the bolts provided into each paddle, making sure that the bolt shoulders are seated in paddles. Repeat for the remaining paddles and bolts.
3. Put snouts on both sides of two center row units in service position and retain with pin.
4. Install paddle on gathering chain lug and retain with two lock nuts. Tighten nuts until bolt heads are just seated in paddle. Repeat on remaining gathering chain lugs on both sides of the two center row units.
5. Remove lock pin and lower points into operating position.

Important:

Make sure to install left hand position paddles on row unit left hand gathering chain, and right hand position paddles on right hand gathering chain. Paddles are installed properly when cut off corner clears brackets.

On heads with 70 cm and 28 in. spacing, grind cast ear deflector on deck cover pivot casting as necessary to allow paddles to clear casting in gathering chain path.